



American Packing Industries (Philippines) Corporation

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DATE : January 16, 2017
SUBJECT : Joint Inspection for 3 Units of Volute
CLIENT : JG Summit
P.O. No. : 4020120180 & 4020120297

I. Participants / Attendees:

Name:	Company:
1. Jay Nicdao Jr	American Packing Industries
2. Ally Helican	American Packing Industries

II. Technical Report:

1. Supply of Labor, Materials, Consumables, and Technical Supervision for Restoration of 3 Units Volute Casing, Unit P-5303 and Unit P-8058C
2. Proper surface preparation by means of mechanical power tools with minimum 75μ surface profile.
3. Rebuild up of all worn outs using UPS 200 EG, Build up using UPS 200 EG @ 2mm. Ceramic Repair Paste for all worn outs surfaces of CWP. 'Ceramic Carbide Wearing Compound' is a high performance multi- purpose ceramic repair compound specifically developed for rebuilding metal components in fluid flow environment damaged by erosion and corrosion @ 2 kilos.
4. Machining to acquire dimensional finished.
5. Top Coating using UPS 205, Blue @ 500μ @ 2 kilos.
6. Project completion and final turnover on January 18, 2018 and it is covered for (Six) 6 Months warranty.

III. Findings and Analysis:

1. Worn out parts for casing.
2. Corrosion and erosion.

IV. Attachment/s:

1. Photo taken January 16, 2018
2. Copy of Purchase Order